

**SYNTEC<sup>®</sup>**  
INDUSTRIES

**REPAIR GUIDE**  
For  
**ALL BEAUFLOR PRODUCTS**

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**Loose lay - Insert / Patch Repair**

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**Full Glue Down - Insert / Patch Repair**

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**Cut / Slice Repair**

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**Cut / Slice Repair**

# INSERT / PATCH REPAIR

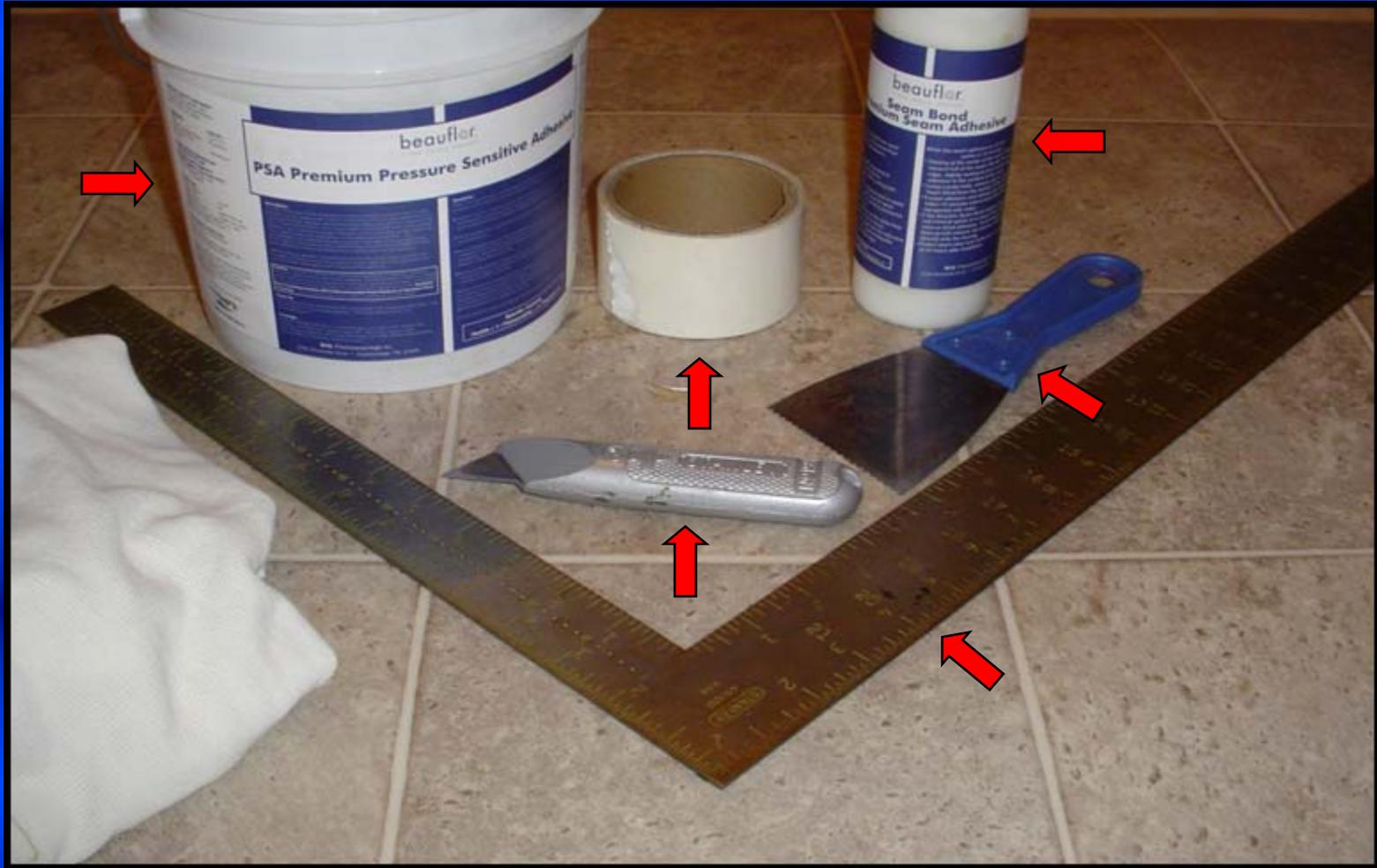


PROCEDURE  
for

LOOSE LAY FLOORING INSTALLATIONS

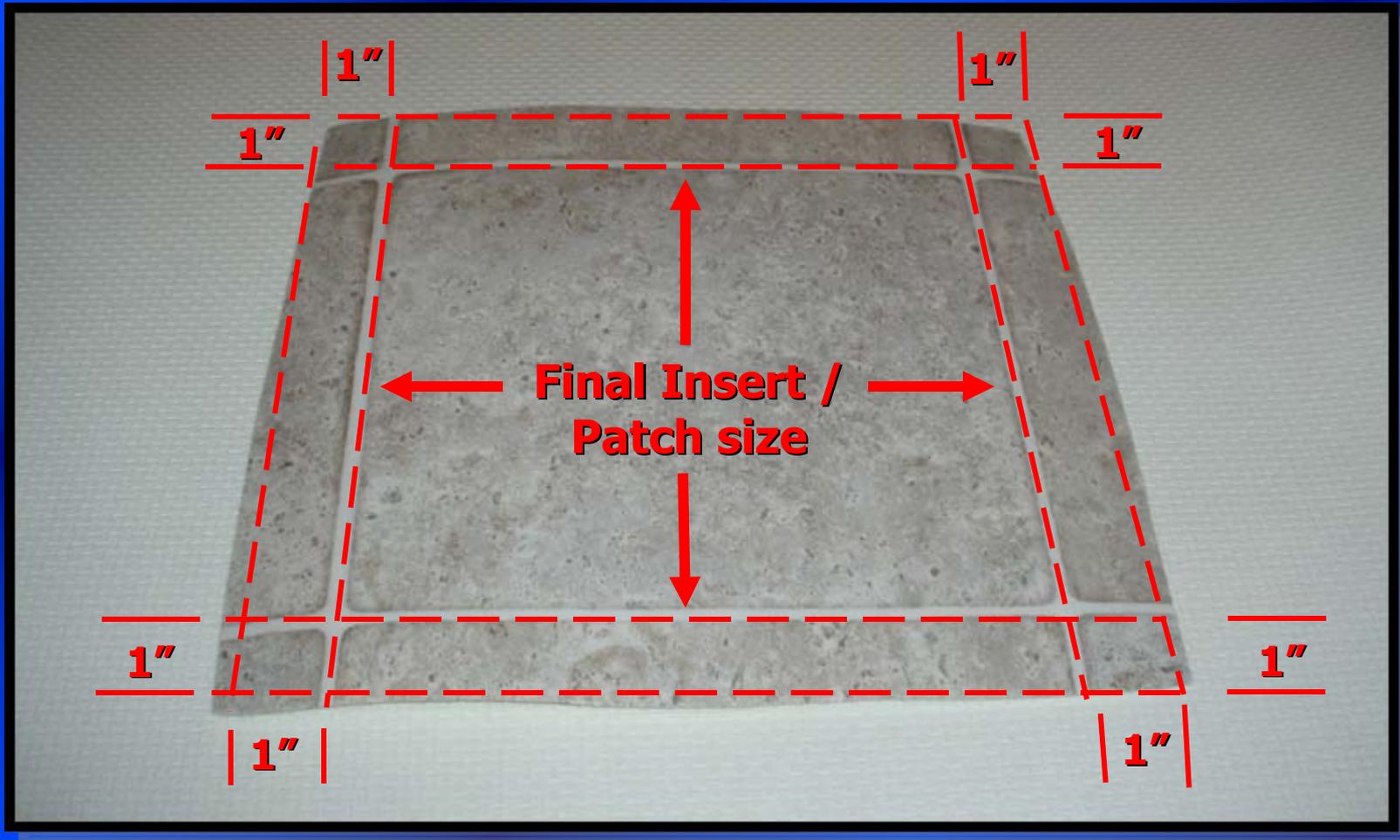


# Tools Needed



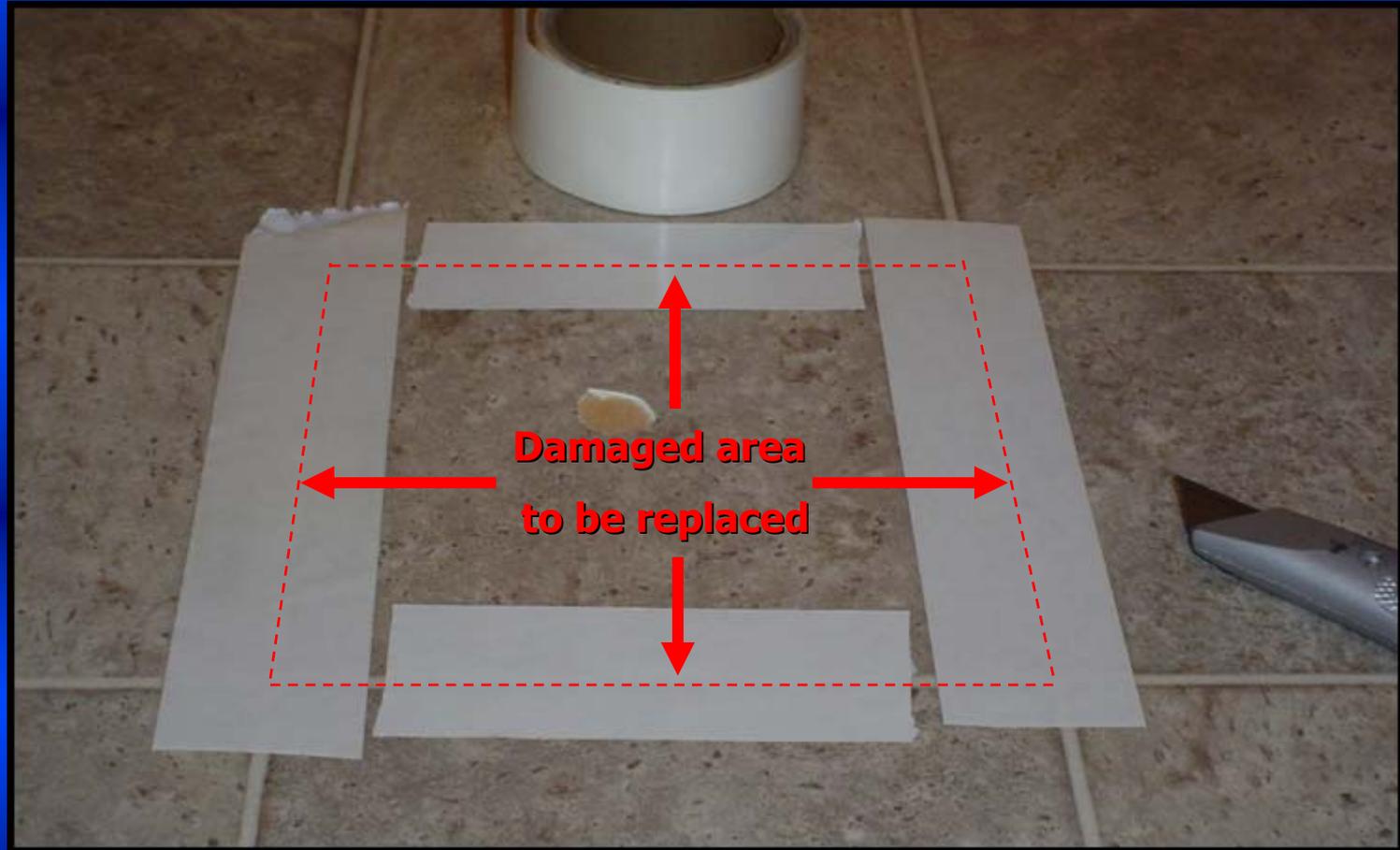
- Razor knife
- Straight edge
- Double sided carpet tape
- Seam bond adhesive
- Acrylic emulsion adhesive
- 1/32"x1/16"x1/32" Notched Spreader

# Select a piece of material that provides a shade and pattern match



- Cut an insert piece that is at least 1" inch larger on each side than the material being replaced.

# Surround the area to be repaired with double sided tape



- Position the tape where cuts will be made. Cuts should be made in grout lines or areas where the flooring pattern will camouflage patch edges.

# Align and secure the Insert / piece



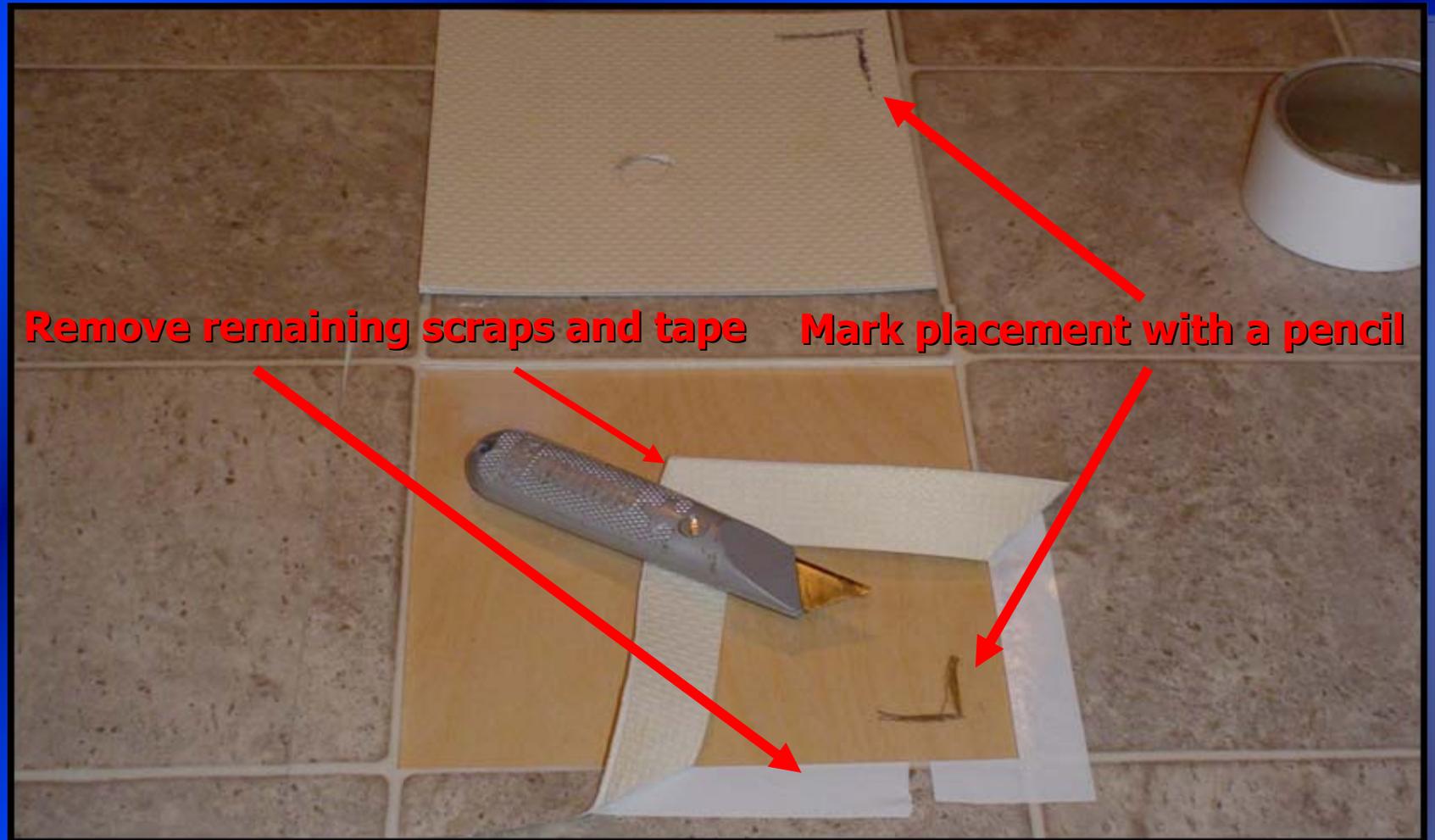
- **Align the pattern of the insert piece with the surrounding flooring pattern.**
- **Secure the insert piece over the existing area to be repaired with the double sided tape.**

# Double-cut through the Insert Piece and the original flooring



- Use a straight edge to insure cuts remain straight.
- Keep the knife perpendicular to the material being cut.
- Cut through both the insert piece and the original flooring at the same time.
- If a grout line is present, center the cuts in the grout line.

# Remove both layers of the cut flooring



- Remove and mark the sub-floor and insert piece with a pencil.
- Remove the remaining scraps and tape from the face of the material.

# Adhesive Application



**Spread adhesive  
Underneath all sides  
Of existing floor**

- **With a notched spreader, surround the cut area beneath the remaining floor with a 3-4 inch band of acrylic emulsion adhesive.**

# Adhesive Application



**Spread a thin bed of adhesive here  
as shown  
To secure insert.**

- **Cover the entire area where the insert is to be placed with acrylic emulsion adhesive.**
- **Use a spreader with a 1/32" x 1/16" x 1/32" notch.**

# Seam Treatment



- **Apply an 1/8" bead of resilient flooring seam bond adhesive around the entire insert perimeter.**

# Installing the Insert



- **Carefully tuck the insert into place forcing the seam bond adhesive up into the seam.**

# Clean-up and Roll



- Use a clean white cloth dampened with water to remove excess adhesive from the face of the material.
- Roll both the insert and surrounding area with a hand roller to ensure an even spread of adhesive and a good bond.

# Completed Insert Repair



- **Protect repaired area from foot and rolling traffic for 12 hours.**



**Return to repair selections menu**



**End presentation**

# INSERT / PATCH REPAIR



**Damaged area of floor**

PROCEDURE  
for  
FULL GLUE DOWN INSTALLATIONS

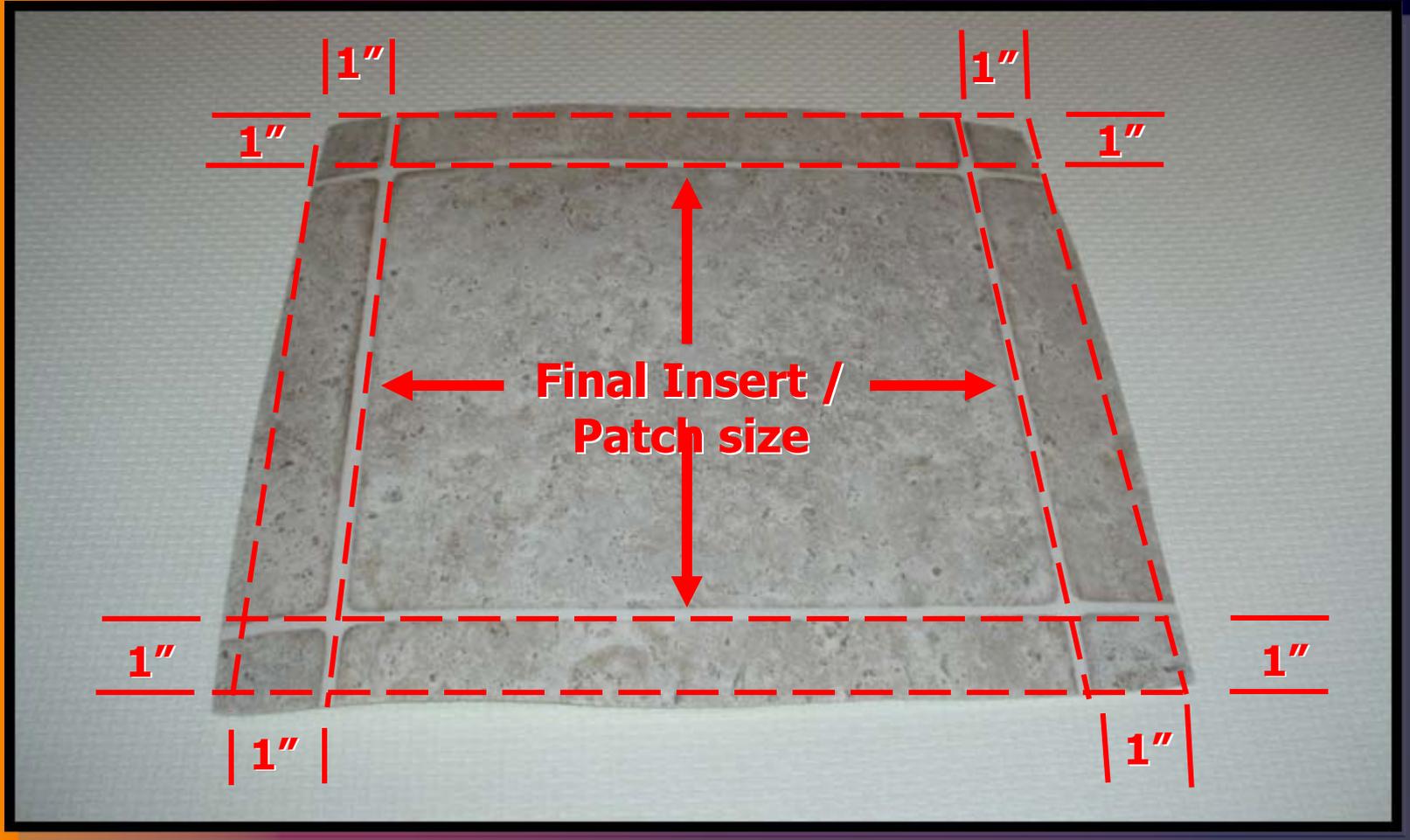


# Tools Needed



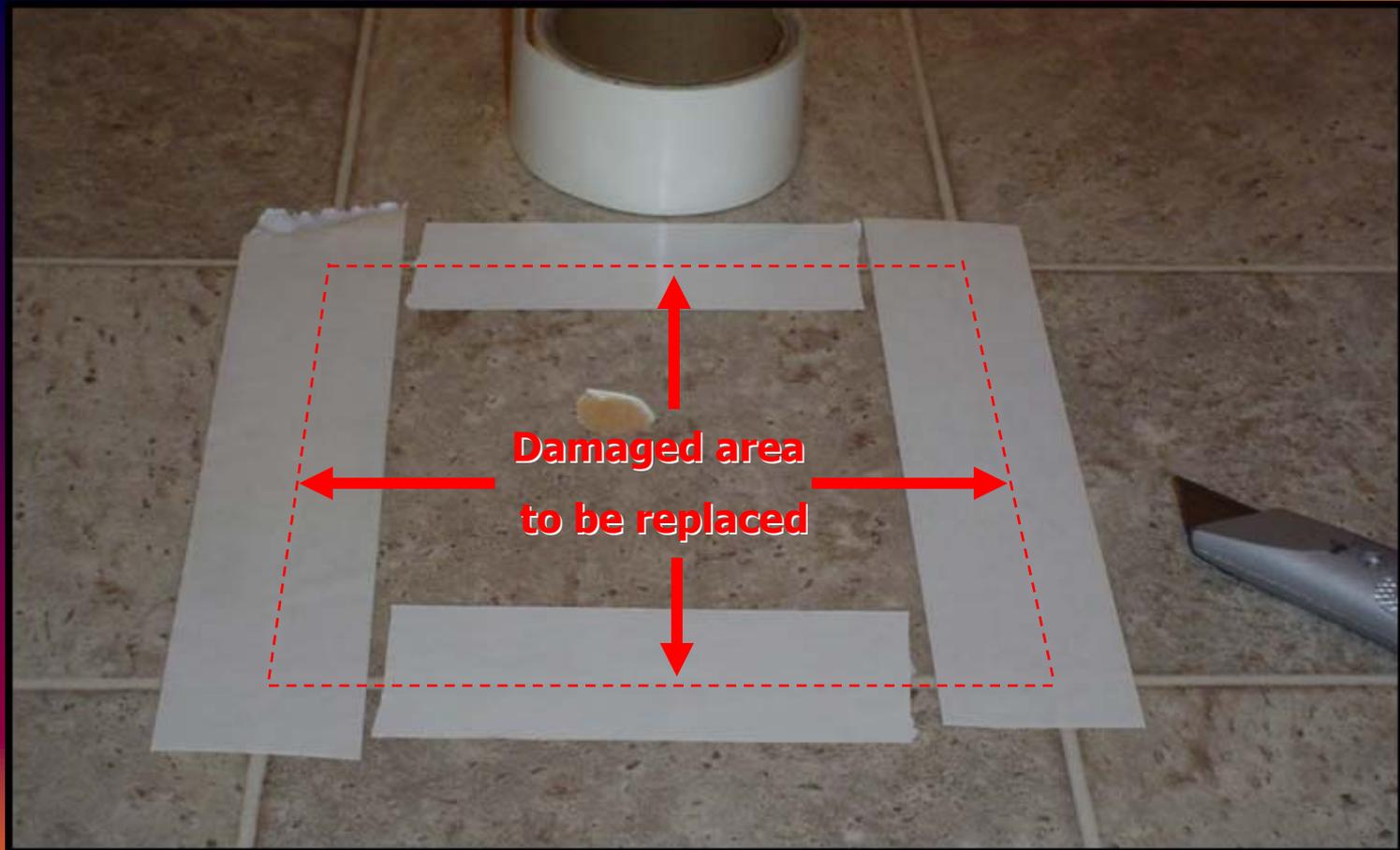
- Razor Knife
- Straight Edge
- Heat Gun
- Putty Knives
- Seam bond adhesive
- Acrylic emulsion adhesive
- 1/32"x1/16"x1/32" Notched Spreader
- Masking & Double sided carpet Tape

# Select a piece of material that provides a shade and pattern match



- Cut an insert piece that is at least 1" inch larger on each side than the material being replaced.

# Surround the area to be repaired with double sided tape



- Position the tape where cuts will be made. Cuts should be made in grout lines or areas where the flooring pattern will camouflage patch edges.

# Align and secure the Insert / piece



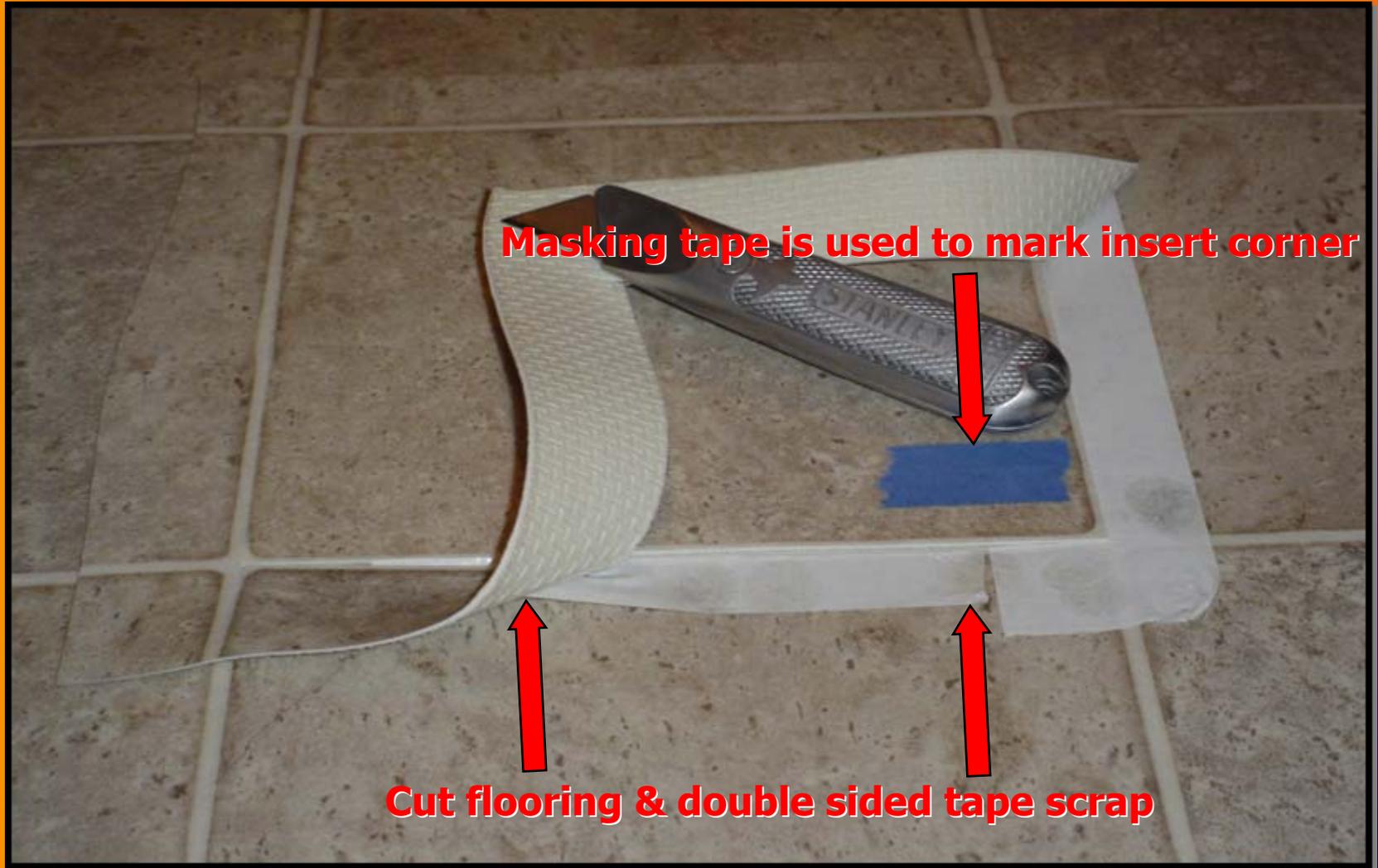
- **Align the pattern of the insert piece with the surrounding flooring pattern.**
- **Secure the insert piece over the existing area to be repaired with the double sided tape.**

# Double-cut through the Insert Piece and the original flooring



- Use a straight edge to insure cuts remain straight.
- Keep the knife perpendicular to the material being cut.
- Cut through both the insert piece and the original flooring at the same time.
- If a grout line is present, center the cuts in the grout line.

# Peel up the scrap



- Remove the scrap material and the double-faced tape beneath.
- Note the Blue tape used to mark one corner of inset piece.

# Heat the Damaged Piece



- Completely heat the area to be removed until warm to touch to soften the adhesive beneath.

# Removal of Fully-adhered Piece



- After heating use a stiff putty knife to remove the damaged piece.
- The blue tape marks the same corners of both the pieces of material.

# Adhesive Removal



- With a sharp scraper remove the adhesive down to a thin residue.

# Adhesive Removal Along Seam



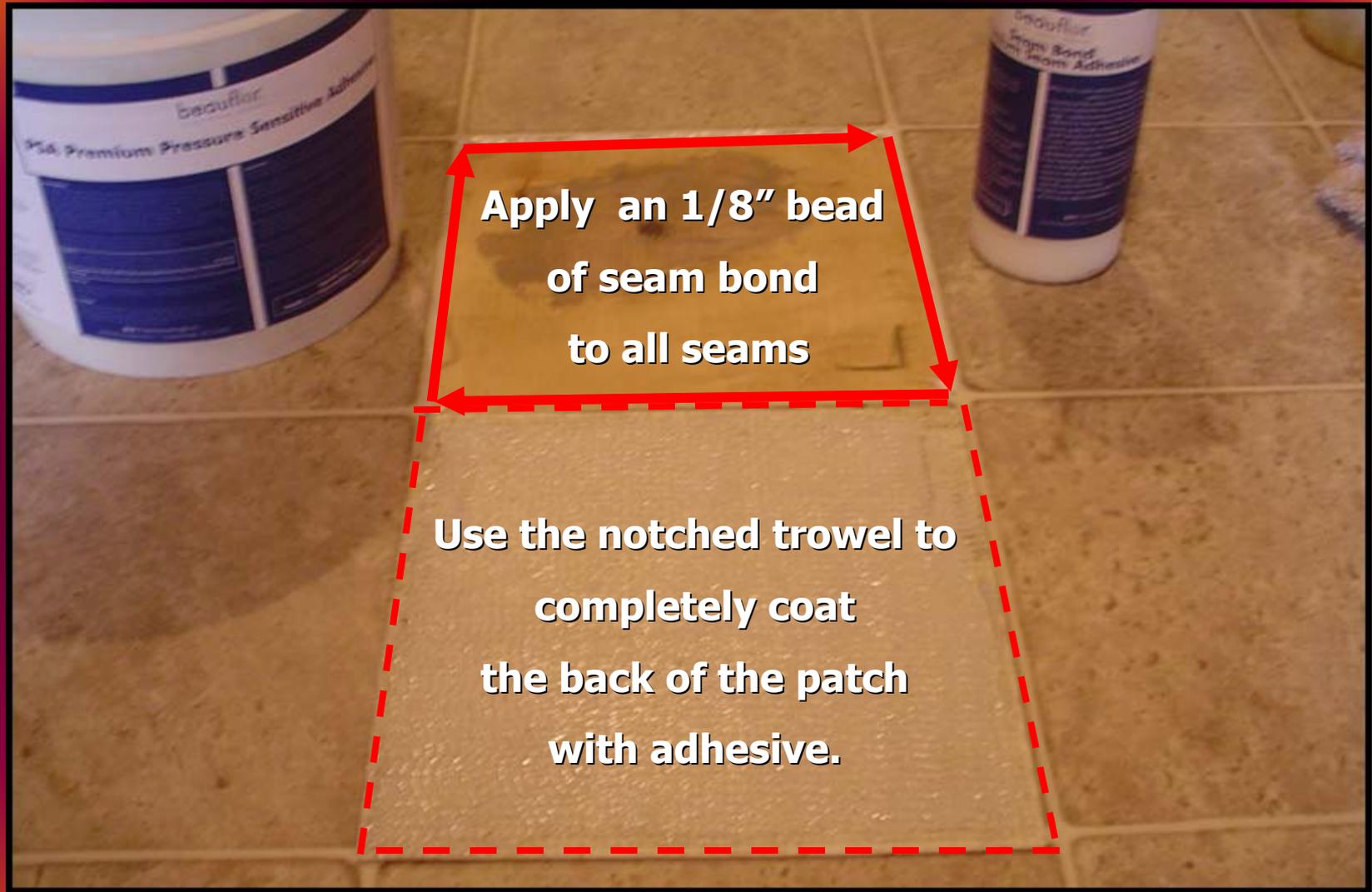
- Carefully clean the adhesive along the seam and in the corners to prevent any seam "ledging".

# Substrate Repair



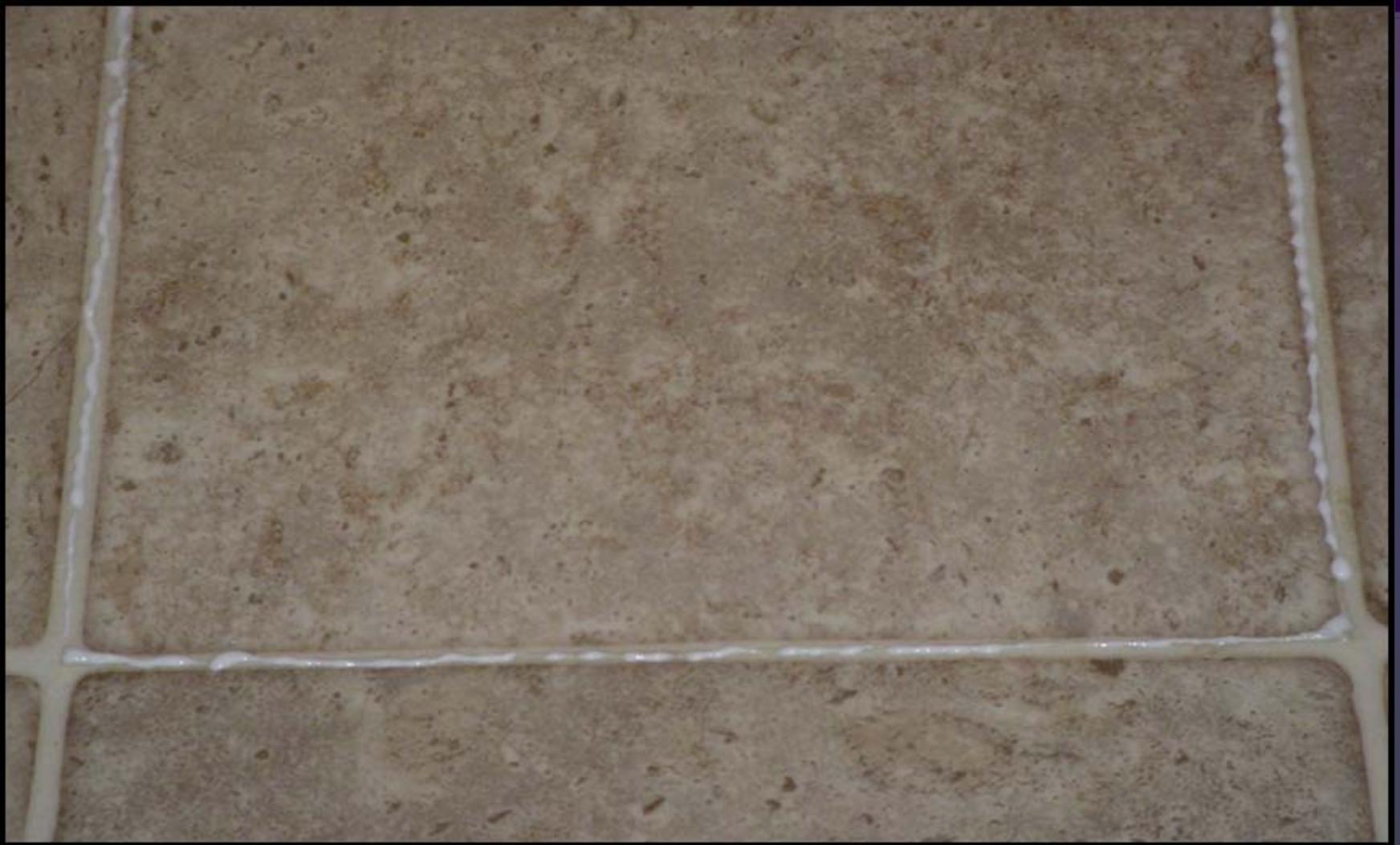
- If necessary, repair any damage to the substrate with appropriate patching compound.
- Allow patching compound to thoroughly cure.

# Adhesive Application



- Apply acrylic emulsion flooring adhesive to the back of the insert piece.
- Apply seam bond adhesive to all seam edges.

# Installing the Insert



- **Carefully tuck the insert into place forcing the seam bond adhesive up into the seam.**

# Clean-up and Roll



- **Use a clean white cloth dampened with water to remove excess adhesive from the face of the material.**
- **Roll both the insert and surrounding area with a hand roller to ensure an even spread of adhesive and a good bond.**

# Completed Insert Repair



- **Protect repaired area from foot and rolling traffic for 12 hours.**



**Return to repair selections menu**



**End presentation**

# CUT / SLICE



# REPAIR PROCEDURE



# Application of adhesive



- **With a small putty knife, work acrylic emulsion flooring adhesive under the material as far as possible in all directions.**

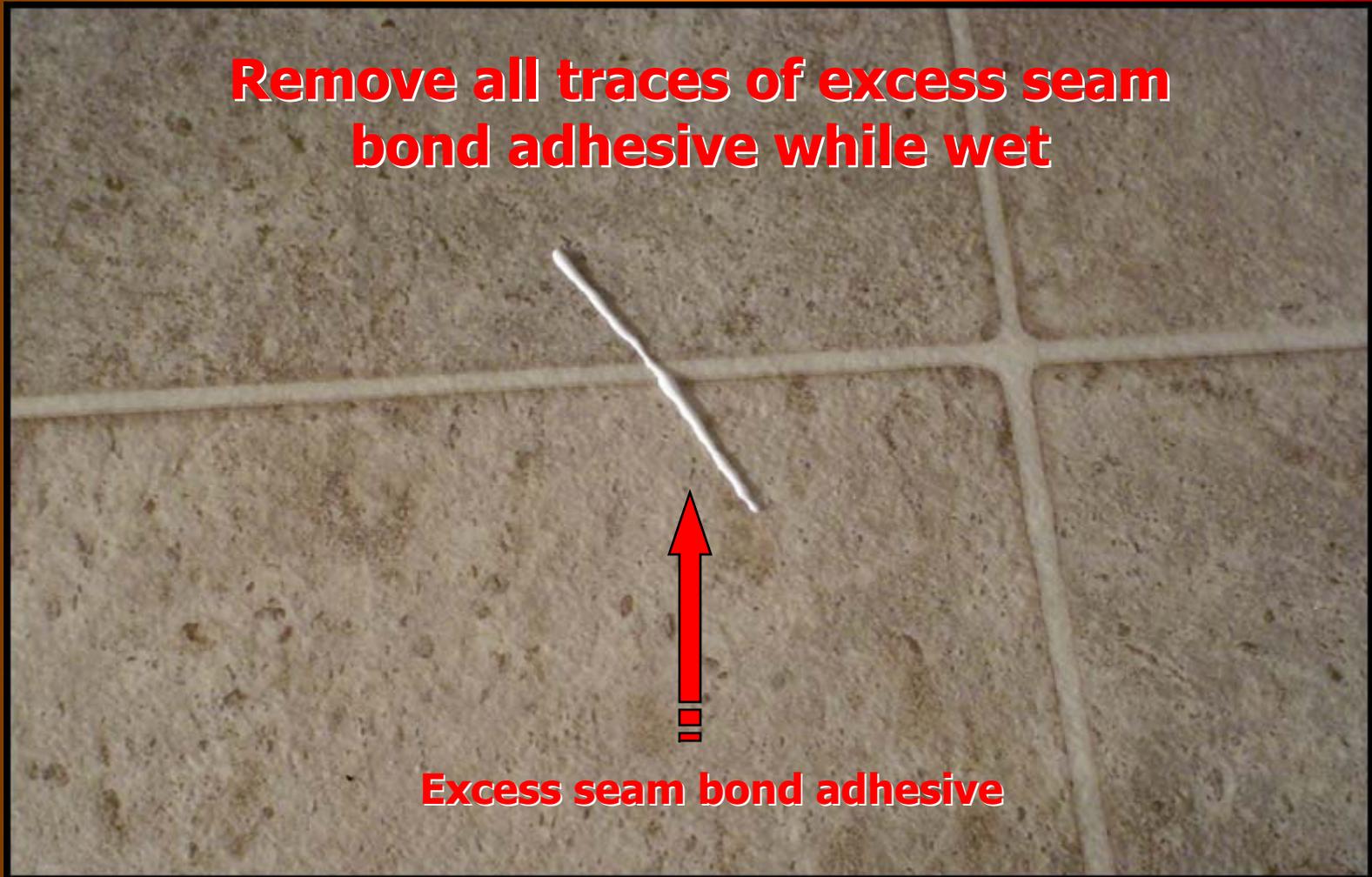
# Seam Treatment



- Using a clean screwdriver hold the edge of the material apart and apply seam bond adhesive.

# Adhesive Application

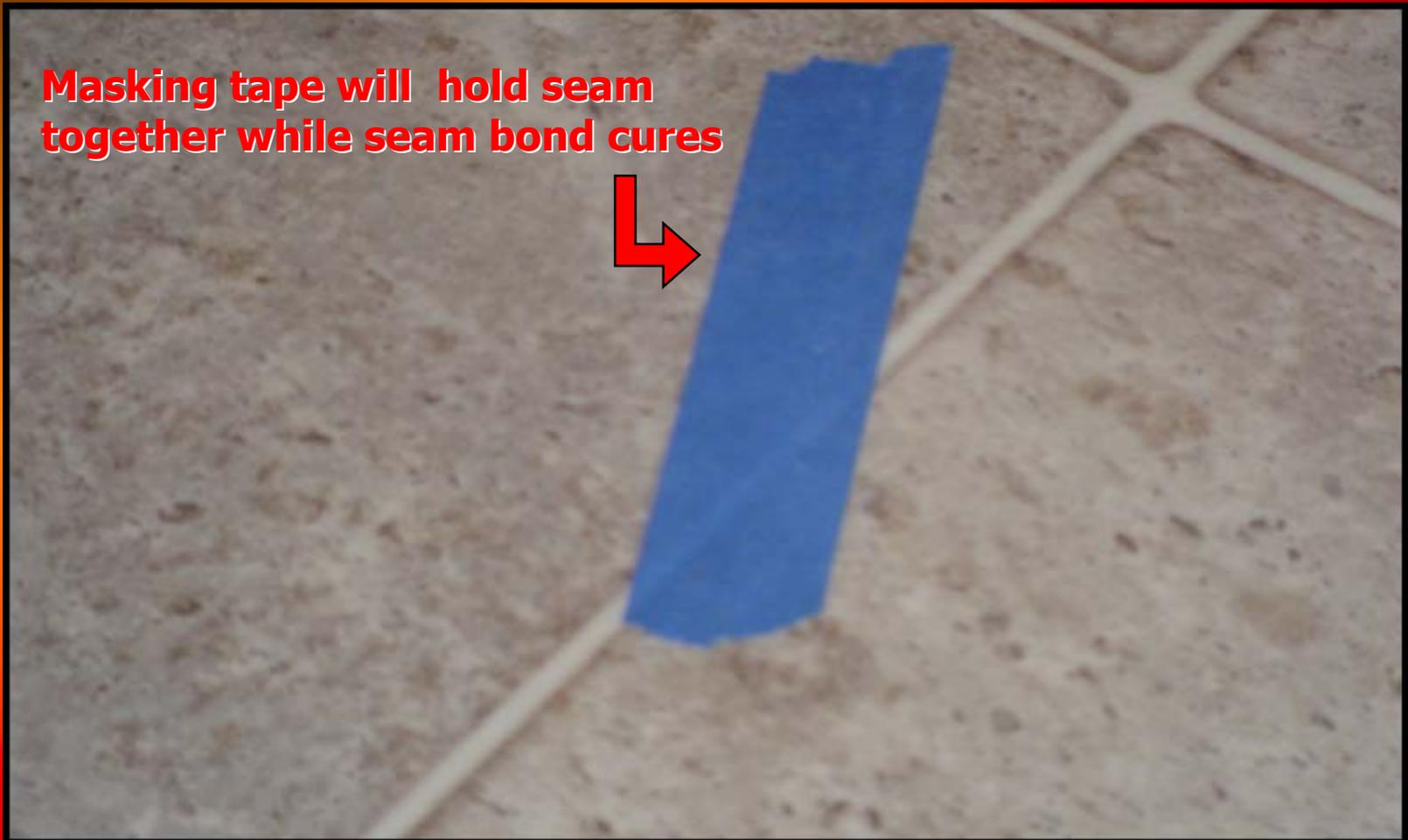
**Remove all traces of excess seam bond adhesive while wet**



**Excess seam bond adhesive**

- Force the seam bond adhesive up into the seam.
- Clean off the Seam Bond adhesive with a clean damp white cloth.

# Clean-up & Secure



- Roll the area around the repair using a hand roller.
- Use masking tape to hold the seam together while the adhesive sets

# Completed Permanent Repair



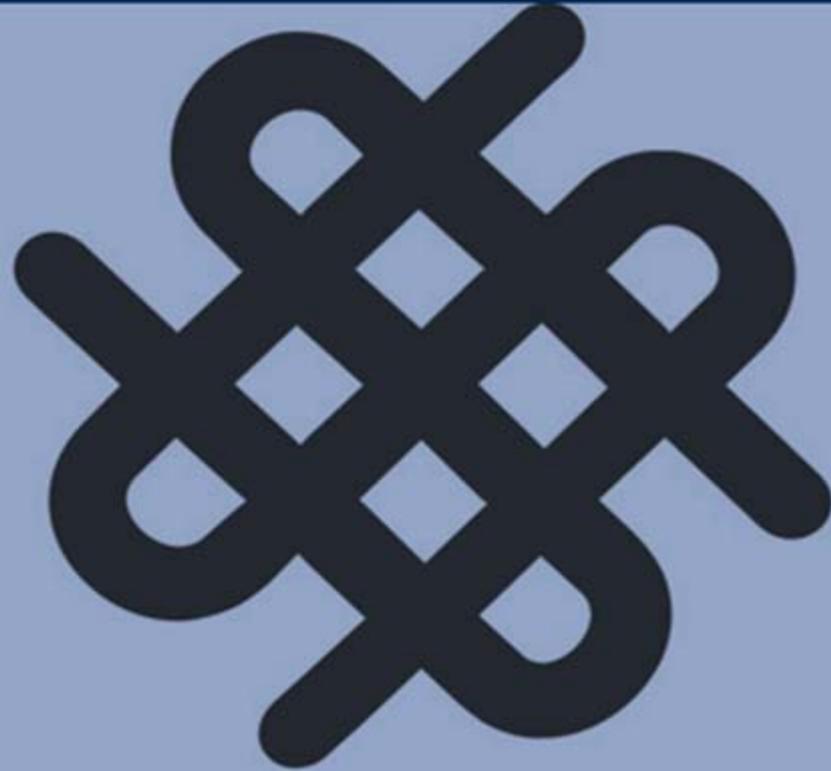
- **Protect repaired area from foot and rolling traffic for 12 hours.**



**Return to repair selections menu**



**End presentation**



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Press **ESC** to end



Return to repair selections menu